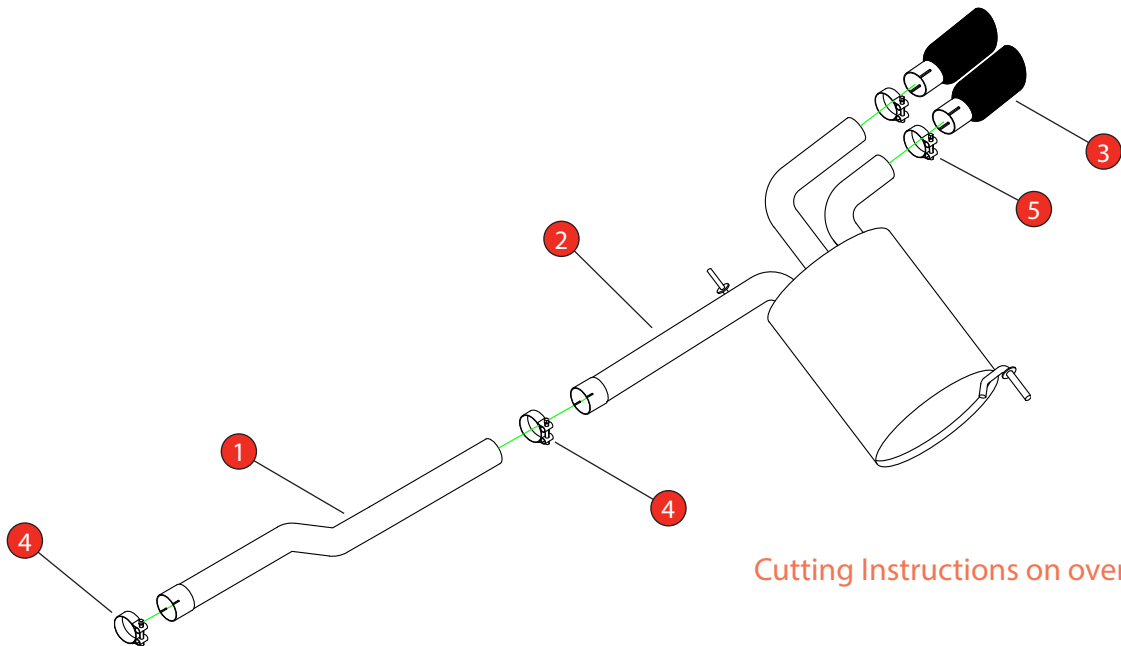


|              |  |                 |                              |
|--------------|--|-----------------|------------------------------|
| <b>Car</b>   | Mini Cooper S F56 JCW GP3  | <b>Part No.</b> | SMNS030C                     |
| <b>Year</b>  | 2020-2024  | <b>Fit Kits</b> | 459FK                        |
| <b>Notes</b> | Where not supplied use original fittings.<br><b>Original exhaust requires cutting.</b> | <b>Features</b> | Pipe Diameter:- 70mm / 2.75" |

Estimated Fitting Time: 60 Minutes



Cutting Instructions on overleaf

| NO.                     | PART NO.   | DESCRIPTION                             | QTY |
|-------------------------|------------|---|-----|
| 1                       | 912BM      | Link Pipe                               | 1   |
| 2                       | 818BM      | Rear Silencer                           | 1   |
| 3                       | Z023.10055 | 100mm Black Ceramic Coated Daytona Trim | 2   |
| <b>Fit Kit :- 459FK</b> |            |   |     |
| 4                       | Z016.10063 | 72.4mm Heavy Duty Clamp                 | 2   |
| 5                       | Z016.10064 | 63-68mm Clamp                           | 2   |

|            |            |
|------------|------------|
| DATE       | 29/02/2024 |
| ISSUE      | 00         |
| AUTHORISED | G. O'Shea  |

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS


STAY CONNECTED TO RED POWER.

|       |  |          |                              |
|-------|--|----------|------------------------------|
| Car   | Mini Cooper S F56 JCW GP3  | Part No. | SMNS030C                     |
| Year  | 2020-2024  | Fit Kits | 459FK                        |
| Notes | Where not supplied use original fittings.<br><b>Original exhaust requires cutting.</b> | Features | Pipe Diameter:- 70mm / 2.75" |

**NOTE: Unless fitting with a Scorpion GPF Delete you will need to cut the original exhaust to install this product.**

#### Instructions for fitting to Original GPF



Remove entire Cat-back system from the car, MINI put a dimple in the pipe which is the factory cut point, we have used the same point for our system. Make a cut on the dimple shown in the photos.

Once cut has been made, clean and debur the end of the pipe as the Scorpion GPF-Back goes over this.

Re-install the OE GPF to the car and secure with OE Clamps in its original position.

Install the Scorpion GPF-Back exhaust system using the supplied clamps.

